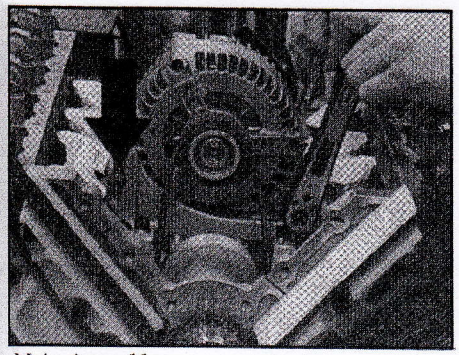
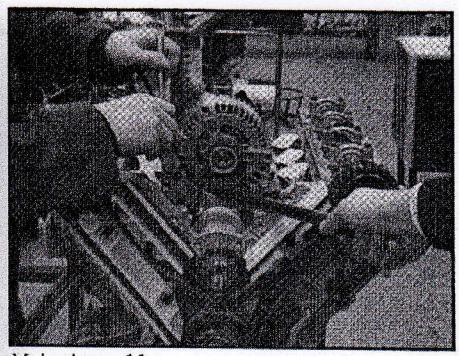


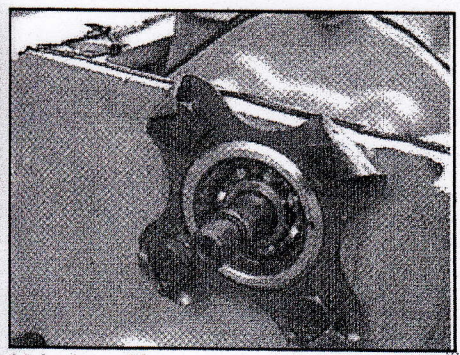
Main Assembly

Loosely tighten. Fit the adjuster bolt and loosely tighten. Check clearance between adjuster flange on bracket and alternator. Shim (A) if required before tightening adjuster bolt.



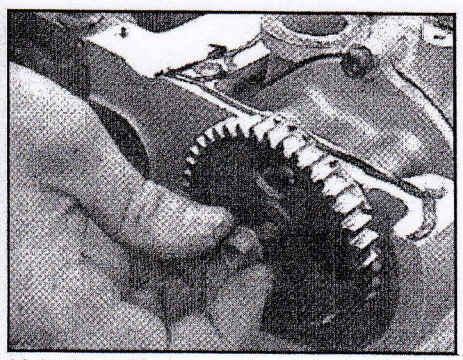
Main Assembly

Tension the belt by levering on the alternator until the belt can be displaced by a max. of 10mm from rest position, and torque the mounting bolts to 20 ft lbs.



Main Assembly

Fit the water pump O-ring to the block and one to the nose of the pump assy, and fit to the engine. Clean the four bolts, loctite and torque to 25 ft lbs, secure locking tab



Main Assembly

Fit woodruff key, sprocket and 'K' lock nut. Torque to 25ft lbs.